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D3694-041

Job Sheet 204167



DAS
27
9-89

Part No: D3694-041

Job Qty: 1 pcs

Part Name: Mounting Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/3/19

Job Tracking No:

Due Date: 1/13/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP Rev:A 08-03-27 new issue DD verified by:JLM IPP Rev:B 09-01-13 As per Rev C JLM
Verified By:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	1/13/20		0.00	0.53	Small Fab - 1		58 DEC 17 2019 9-89
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
110	QC 5	1 pcs	1/13/20		0.00	0.00	QC 5 - 10		DAS 40 DEC 20 2019 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	1 pcs	1/13/20		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		

Plex 12/3/19 2:36 PM Dart.lajeunesse.marie

					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	DAS
					Packaging 3 - 6 - B4B	28
					Packaging 3 - 7 - B4B	9.89
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
130 QC 21 - SA	1 pcs	1/13/20	0.00 0.00		QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	

Part Op 100 - (Small Fab)

Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)

120 - (Identify as per dwg & Stock Location: _____)

130 - (QC21- Final Inspection - Work Order Release)

DEC 23 2019

DEC 23 2019

013502

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN526C1032R8	Screw	1 Ea (1 ea)	100-Small Fab - 1	19216
D3694-1	Mounting Plate	1 pcs (1 ea)	100-Small Fab - 1	146861
D3694-3	Mounting Plate Assembly	1 pcs (1 ea)	100-Small Fab - 1	146208
D3694-5	Mounting Plate Assembly	1 pcs (1 ea)	100-Small Fab - 1	146944
MS21042L3	Nut	4 Ea (4 ea)	100-Small Fab - 1	521850
MS21209-F1-20	Heli Coil	2 Ea (2 ea)	100-Small Fab - 1	517335
MS24693-C271	Screw	1 Ea (1 ea)	100-Small Fab - 1	41112
MS24693-C273	Screw	4 Ea (4 ea)	100-Small Fab - 1	5231781
NAS1149D0363J	Washer	5 Ea (5 ea)	100-Small Fab - 1	5232146

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN526C1032R8	1	388	0
	D3694-1	1	4	0
	D3694-3	1	6	0
	D3694-5	1	4	0
	MS21042L3	4	1,479	0
	MS21209-F1-20	2	36	0
	MS24693-C271	1	8,031	0
	MS24693-C273	4	203	0
	NAS1149D0363J	5	1,620	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐																													
Date: _____		Sequence #: _____		QTY Affected: _____																													
Description Work Order Deviation		Disposition																															
Root Cause		FAULT CATEGORY																															
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		<table border="1"> <tr> <td>Pressure/Forced</td> <td>Contamination</td> <td>Power Loss/Surge</td> <td>Positioned Wrong</td> </tr> <tr> <td>Bending</td> <td>Misaligned/off center</td> <td>Folio/Program</td> <td>Outside Tolerance</td> </tr> <tr> <td>Crushing</td> <td>BOM/Route</td> <td>Grain Direction</td> <td>Drawing</td> </tr> <tr> <td>Cracks</td> <td>Broken/Damage/Defect</td> <td>Weld</td> <td>Finish</td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td> <td>Incomplete/Unclear Instructions</td> <td>Wrong Stock Pulled</td> <td>Part Lost/Missing</td> </tr> <tr> <td>Marks/Chatter</td> <td>Drill Holes</td> <td>Out of Sequence</td> <td>Misread</td> </tr> <tr> <td>Mislabeled</td> <td>Fit/Function</td> <td>Off-set/Set-up</td> <td></td> </tr> </table>				Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	Crushing	BOM/Route	Grain Direction	Drawing	Cracks	Broken/Damage/Defect	Weld	Finish	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	Marks/Chatter	Drill Holes	Out of Sequence	Misread	Mislabeled	Fit/Function	Off-set/Set-up	
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Other/Details: _____		Completed By _____ Lead hand / Supervisor _____ QC / QA Coordinator _____																															